

# TURBOFIX SR 400

TURBOFIX SR 400 is yellow viscous liquid for brushing viscosity. TURBOFIX SR 400 is formulated after intense R&D efforts to address diverse application needs of the industry.

## TYPICAL PROPERTIES

- Appearance : Viscous Liquid
- Colour : Yellow

## APPLICATION INSTRUCTIONS

TURBOFIX SR 400 has been developed as multi-purpose adhesives for low-strength applications. TURBOFIX SR 400 forms strong, permanent contact bonds between the following materials ;polyurethane foams of the polyester and polyester types, supported PVC leather cloth, leather, rubber sheet and extrusions all of which may be bonded to each other or to hardboard, chipboard or wood.

TURBOFIX SR 400 has also proved its versatility in the carpeting, foam fixing and other applications in furniture making, where it is widely used as multi-purpose adhesive. It has an excellent ageing resistance.

Care should be taken to establish that the backing of the supported PVC leather cloth is of sufficient quality to prevent plasticiser migration.

## AREA OF USAGE

### METHOD OF USE

- The materials to be bonded should be dry, clean and free of dust, grit, loose materials, oil or grease.
- Using a brush or spreader, apply a thin even coating of adhesive to both of the surfaces.
- Allow the solvent content to evaporate before bonding the materials. The time for this evaporation will depend on the temperature and humidity. On absorbent or permeable materials such as leather/chipboard, bonding may be possible within a matter of 2-3 minutes of application; on non-absorbent or non-permeable materials (eg. Formica/metal) a minimum of 15 minutes should elapse before the surfaces are bonded.
- Bond the materials under firm pressure.
- Dried coatings of TURBOFIX SR 400 may be reactivated by wiping over the surfaces with a suitable solvent.

## PACKAGING

500 ml, 1 litre, 5 litre, 30 litre

## STORAGE AND SHELF LIFE

At least 12 months from date of manufacture in original sealed condition. Low or high temperature storage should be avoided and the adhesives should preferably be stored within the temperature range +50C upto +350C.

## SERVICES

For further information on this product and application contact Technical Services Department of Nerofix Pvt. Ltd.

## IMPORTANT NOTICE

Whilst all reasonable care is taken in the compilation of this data sheet, it is the customer's responsibility to determine the suitability of the product for the desired application.

## DISCLAIMER

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