

TURBOFIX E 84M

Turbofix E 84M is a high quality, high solids, sprayable contact adhesive, featuring a very high green strength coupled with an excellent working tack life. Turbofix E 84M is suitable for bonding foam to decorative laminates, most woods, MDF and particle board as well as steel, aluminum, plasterboards, high density foams, rexene, plywood, etc. It is primarily used in the auto industry.

RECOMMENDED USAGE

Specially designed for easy spraying without cobwebbing, Turbofix E 84M is suitable for use with all the current post-forming equipment.

ADVANTAGES



Fast-drying



Very high green strength



High solids

TYPICAL PHYSICAL PROPERTIES

- Appearance : Viscous liquid
- Consistency : Light yellow

PACKAGING

Available in 30 and 200 Litre containers.

PREPARATION

Turbofix E 84M is applied with a suction feed or a pressure pot equipment. Prior to application, ensure that all surfaces are clean, dry and free of oil and grease.

APPLICATION

Apply an even film of adhesive to both surfaces. Allow them to dry for approximately 0.5 to 3 minutes (depending on weather conditions) or until they can be touched with the knuckles without any adhesive being transferred. Align the surface accurately, and then join them (take care not to entrap air) with as much pressure as possible.

In some cases, very porous substrates may require 2 coats. Bonding of materials should occur within 60 minutes; if left longer, a light spray coat should be reapplied to reactivate the surfaces.

SAFETY PRECAUTIONS



Store away from heat sources and naked flames, keep under cover and well-ventilated. The solvents are highly flammable. Keep the container lid tightly closed when not in use.

SHELF LIFE

It should be stored in well-sealed containers, under dry conditions below 30°C. Turbifix E 84M will keep satisfactorily for 12 months from the date of manufacture.

STORAGE

Low or high temperature storage should be avoided.

SERVICES

For further information on this product, together with advice on its application, please contact Nerofix Pvt. Ltd. – Technical Services Department.

IMPORTANT NOTICE

Whilst all reasonable care is taken in the compilation of this data sheet, it is the customer's responsibility to determine the suitability of the product for the desired application.

DISCLAIMER

KANSAI NEROLAC PAINTS LTD. (KNPL) warrants that all products are free from any defects of manufacturing and comply with the specifications given in their respective technical data sheet. No warranty can be given as to the results of use because conditions of use, such as site conditions, surface preparations, workmanship, weather, structural issues and other factors are beyond the control of NEROLAC. Purchaser agrees to seek the advice of qualified professionals to carry-out tests and take trials to determine the suitability of products for their intended purpose, prior to full-scale usage of KNPL products and assumes all risks.

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The information supplied in this data sheet is based on our experience through extensive research and is given in good faith in order to help prospective users. We reserve the right to update the information provided in our technical data sheet at any time without prior notice within the scope of technical progress or new developments.

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