

# TURBOFIX SR 555

**TURBOFIX SR 555** is a light yellow, viscous liquid of brushing viscosity. TURBOFIX SR 555 is formulated after intense R&D efforts to address the diverse application needs of the industry.

## TYPICAL PROPERTIES

- Appearance : Viscous liquid
- Colour : Yellow to light brown

## METHOD OF USE

1. The materials to be bonded should be dry, clean and free of dust, grit, loose materials, oil or grease.
2. Using a brush or spreader, apply a thin even coating of adhesive to both of the surfaces.
3. Allow the solvent content to evaporate before bonding the materials. The time for this evaporation will depend on the temperature and humidity. On absorbent or permeable materials such as leather/chip boards, bonding may be possible within a matter of 2-3 minutes of application; on non-absorbent or non-permeable materials (eg. Formica/metal), a minimum of 15 minutes should elapse before the surfaces are bonded.
4. Bond the materials under firm pressure.
5. Dried coatings of TURBOFIX SR 555 may be reactivated by wiping over the surfaces with a suitable solvent.

## APPLICATION INSTRUCTIONS

TURBOFIX SR 555 has been developed as a multi-purpose adhesive for medium strength applications. It forms strong, permanent contact bonds between the following materials - rigid PVC sheets, polyurethane foams of the polyester and polyester types, supported PVC leather cloths, leather, polyester glass fibers, rubber sheets, and extrusions, all of which may be bonded to each other or to a hardboard, chipboard, wood, painted or unpainted metal. TURBOFIX SR 555 is ideally suited for carpeting, upholstery and foam-fixing applications.

Care should be taken to establish that the backing of the supported PVC leather cloth is of a sufficient quality to prevent plasticiser migration.

## PACKAGING

500 ml, 1 Litre, 5 Litre, 30 Litre

## SHELF LIFE

At least 12 months from the date of manufacture in the original sealed condition.

## STORAGE

Low or high temperature storage should be avoided and the adhesives should preferably be stored within the temperature range of +5°C to +35°C.

## SERVICES

For further information on this product and its application, please contact the Technical Services Department of Nerofix Pvt. Ltd.

## IMPORTANT NOTICE

Whilst all reasonable care is taken in the compilation of this data sheet, it is the customer's responsibility to determine the suitability of the product for the desired application.

## DISCLAIMER

**KANSAI NEROLAC PAINTS LTD. (KNPL)** warrants that all products are free from any defects of manufacturing and comply with the specifications given in their respective technical data sheet. No warranty can be given as to the results of use because conditions of use, such as site conditions, surface preparations, workmanship, weather, structural issues and other factors are beyond the control of NEROLAC. Purchaser agrees to seek the advice of qualified professionals to carry-out tests and take trials to determine the suitability of products for their intended purpose, prior to full-scale usage of KNPL products and assumes all risks.

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The information supplied in this data sheet is based on our experience through extensive research and is given in good faith in order to help prospective users. We reserve the right to update the information provided in our technical data sheet at any time without prior notice within the scope of technical progress or new developments.

## NEROFIX PRIVATE LIMITED

REGD. OFFICE: 111, THE GREAT EASTERN GALLERIA, PLOT NO. 20, SECTOR -4 NERUL (WEST),  
NAVI MUMBAI - 400706, MAHARASHTRA, INDIA

FOR CONSUMER COMPLAINTS AND FEEDBACK, REFER TO THE REGD. OFFICE OF NEROFIX PRIVATE LIMITED OR  
CONTACT THE MANAGER, CONSUMER CARE CELL AT: 8291715780 OR EMAIL TO: [customercare@nerofixindia.com](mailto:customercare@nerofixindia.com)